

Safety Alert

Developed with Waterford Stanley

Title: Waterford Stanley Twin Series gas cookers

Date issued: **29th September 2017**

This Safety Alert provides guidance to Registered Gas Installers about a product safety concern relating to Waterford Stanley Twin Series.

Introduction

This Safety Alert has been developed with Waterford Stanley to emphasise that the pressure switch settings on a Waterford Stanley Twin Series gas cooker, manufactured between 1996 and 2003, are a safety critical factor and must be checked and set in accordance with the procedure detailed in this Technical Bulletin. The appliance has two pressure switches either of which can detect a blocked flue.

Background

The Waterford Stanley Twin Series gas cooker operates with a dual blown gas burner arrangement and has been designed so that both fitted fans will operate even if only one burner of the two is operating/firing.

The design adds to safety of the appliance by preventing re-circulation of products of combustion (POC) when a single burner is in operation.

Due to the appliance design there is a potential risk that a fault will remain undetected should both burner pressure switches simultaneously remain in the air proven position.

It is therefore essential that engineers working on these appliances know how to check the pressure switches settings and functionality when they visit any appliances of this design, and these checks are performed at each visit.

Affected Models

The two following Waterford Stanley range cookers are affected:

- Twin Series Gas Fired 100k
- Twin Series Gas Fired 80k



Safe setting procedure for pressure switches on Twin series gas cooker.

When working on a Twin Series Gas Range Cooker it is necessary to confirm that the pressure switch contacts have not become seized or bridged together. This is confirmed by removing the positive pressure air hose from the boiler pressure switch while the boiler burners are running, the burner must lock out immediately to verify the correct operation of the pressure switch, repeat the same procedure for the oven burner to verify the operation of the oven burner pressure switch.

If the burner continues to operate with the positive air hose removed it signals that the pressure switch has become seized / bridged and must be replaced. Where it is not possible to repair or resolve the problem, a Notification of Hazard / Non Conformance Notice should be issued and the appliance isolated using a tool.

To ensure the safe and correct operation of the pressure switch it must be set at between 0.25 and 0.3 mbar below the pressure created in the burner.

In the event of a blocked flue the differential pressure in the burner should fall because of a pressure build up in the appliance resulting in a safe shut down of the appliance.

Under normal operating conditions there will be a 'high' differential pressure between the positive and negative connections on the pressure switch. This is caused by the operation of the fan on the positive hose and subsequent 'suction' on the negative side. In the event of a blocked flue, there will be a 'lower' differential pressure than would be expected. Due to the blockage, there will be little change on the positive side (due to continued fan operation) but on the negative side there will be less 'suction' and thus the differential pressure between the two will be lower. In some cases the differential pressure will fall below a set level that will activate the pressure switch, however, if the pressure switch has not been correctly set (too low) the appliance may fail to shut down.

Prior to setting the pressure switches it must be established that there is not a pre-existing blocked flue condition.

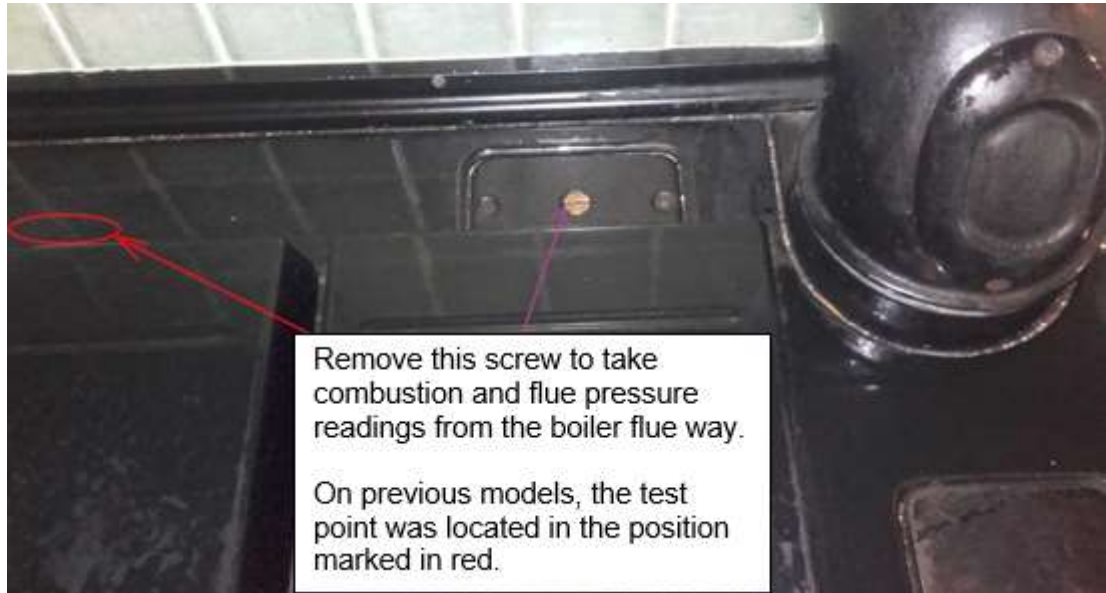
Note 2: I.S 813 + A1: 2017 Require`s that after gas works are completed an RGI shall undertake the necessary checks and tests to ensure that the appliance and any associated chimney/flue, is safe for continued use. In particular, and as a minimum they will need to check:

- A. The effectiveness of any chimney/flue;
- B. The supply of combustion air;
- C. Its operating pressure or heat input or, where necessary, both;
- D. Its operation so as ensure safe functioning.

Setting/Checking the pressure switch

Note 3: All checks should be carried out with the cover plate for the burner compartment in place as it may have a small effect on pressures within the burners.

1. Prior to setting the pressure switch you must first establish that there are no restrictions or debris in the flue/chimney that could potentially create a restriction. As a minimum a flue flow test should be conducted to confirm the correct operation of the flue/chimney.
2. Ensure a suitable cowl/terminal is fitted to prevent nesting birds dropping debris into the flue.
3. Ensure that there is adequate ventilation for supply of combustion air.
4. With the BOILER burner in operation conduct a combustion analysis and confirm that the air setting on the burner is correct to achieve satisfactory combustion of approximately 9.5-10 % CO₂ when measured at the boiler combustion test point at the rear of the cooker top behind the hotplate covers. Setting of the air adjuster may be required to correct CO₂ readings, if no other gas related or flue defects are present.



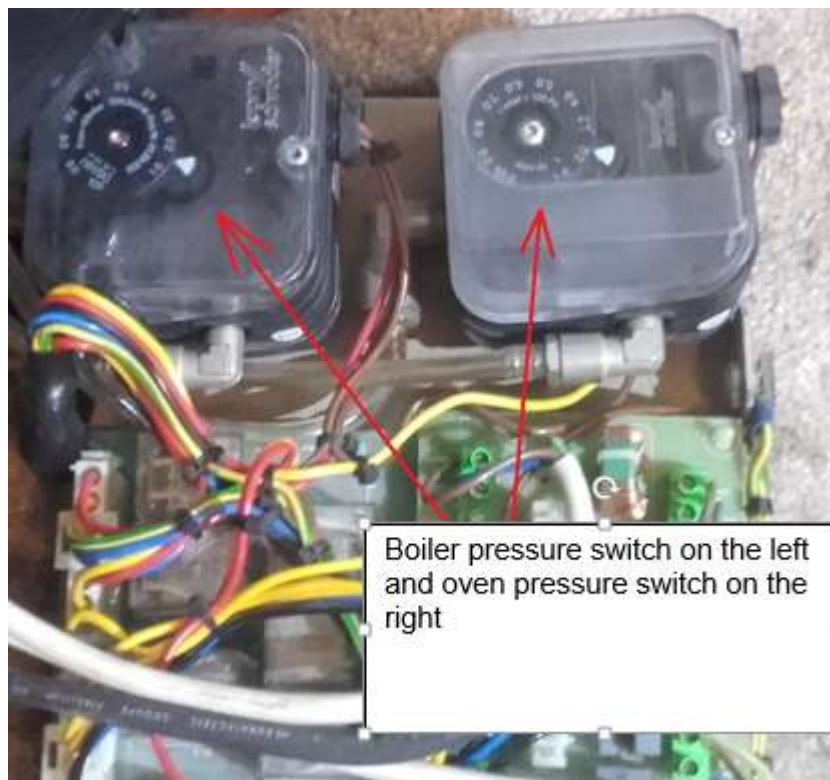
Remove this screw to take combustion and flue pressure readings from the boiler flue way.

On previous models, the test point was located in the position marked in red.

5. While the BOILER burner is in operation the boiler pressure switch should be increased slowly to detect the switching point.

The burner control box should lock out, and the burner extinguish, to confirm that contacts are operating correctly.

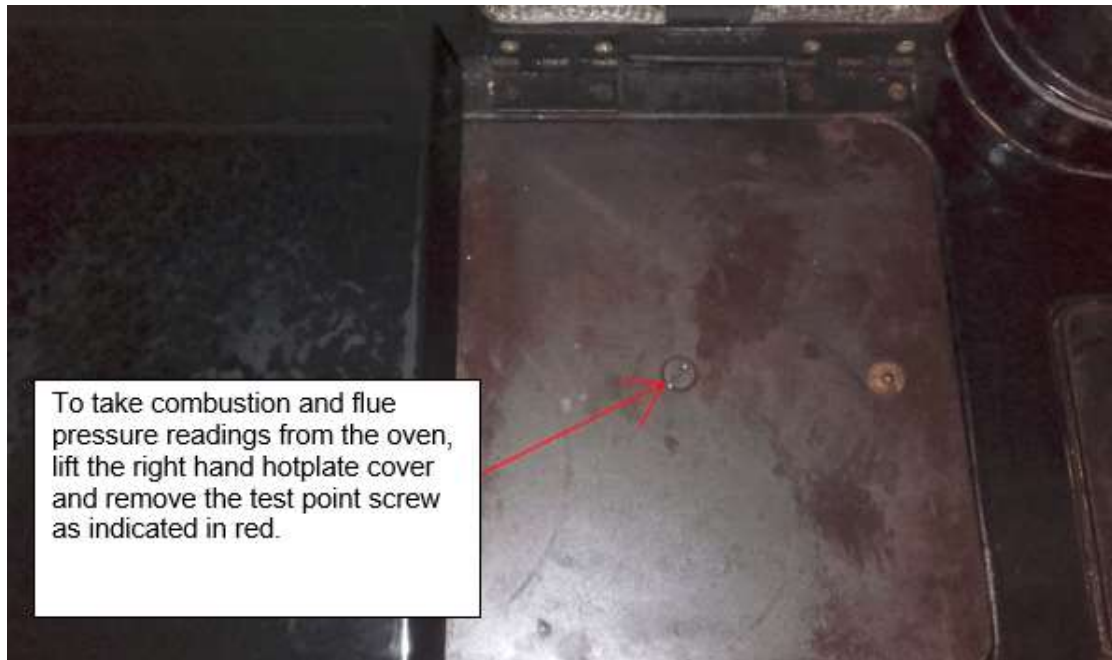
The boiler pressure switch should then be set to between 0.25-0.3 mbar below the switching point. If the boiler pressure switch set point is below 1.5mb it indicates that there is undiagnosed problem which must be resolved.



Boiler pressure switch on the left and oven pressure switch on the right

Where it is not possible to repair or resolve the problem, a Notification of Hazard / Non Conformance Notice should be issued and the appliance isolated using a tool.

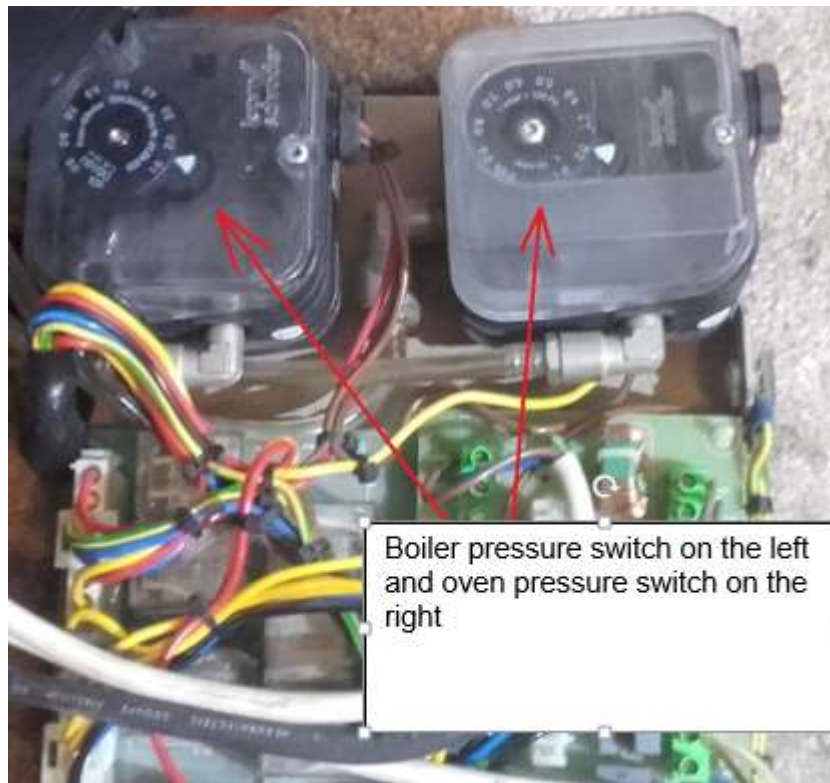
6. Following the above checks, with the OVEN burner in operation, conduct a combustion analysis and confirm that the air setting on the burner is correct to achieve satisfactory combustion of approximately 9.0-9.5% CO₂ when measured at the oven test point on the hotplate. Setting of the air adjuster may be required to correct CO₂ readings, if no other gas related or flue defects are present.



7. With the OVEN burner in operation, the OVEN pressure switch should be increased very slowly to detect the switching point.

The burner control box should lock out, and the burner extinguish, to confirm that the contacts are operating correctly.

Then the OVEN pressure switch should be set to between 0.25-0.3 mbar below the switching point. If the oven pressure switch set point is below 1.8 mbar it indicates that there is undiagnosed problem which must be resolved.



Where it is not possible to repair or resolve the problem, a Notification of Hazard / Non Conformance Notice should be issued and the appliance isolated using a tool.

Any customers, gas users or registered businesses who have concerns with regards to their Waterford Stanley range cooker should contact the Waterford Stanley Service Department on 00353 51 302333.

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